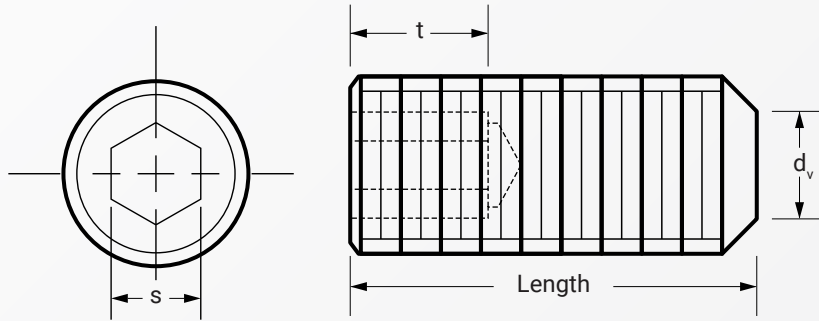




SOCKET SET SCREW FLAT POINT INCH (UNC & UNF THREAD)

STEEL GRADE BLACK C45~ RATED



SF-B040 (UNC Series)
SF-B070 (UNF Series)

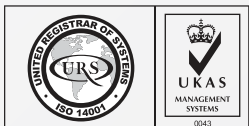
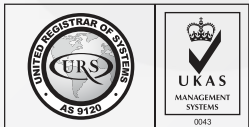
ANSI
ASME B18.3
ASTM F912

STEEL HARDEN

Rockwell C45~

BLACK

Dimension	threads per inch		s	d _{v max.}	t	Length
	UNRC	UNRF				
#3	48	56	.050	.054	.060	from 1/8"
#4	40	48	.050	.061	.075	from 1/8"
#6	32	40	.0625	.074	.075	from 3/16"
#8	32	36	.0781	.087	.075	from 1/8"
#10	24	32	.0937	.102	.105	from 3/16"
1/4	20	28	.125	.132	.105	from 1/4"
5/16	18	24	.1562	.172	.140	from 5/16"
3/8	16	24	.1875	.212	.140	from 1/4"
1/2	13	20	.250	.291	.210	from 3/8"
5/8	11	18	.3125	.371	.265	from 5/8"



Above datas are for reference only
* denotes reference values

Note:

B040 denotes Steel harden with Rockwell C45~ hardness | UNC Series
B070 denotes Steel harden with Rockwell C45~ hardness | UNF Series

Part number built example:

e.g. (1) Diameter #10-24 unc X 1/4" in steel harden black >> B040 #10X1/4
e.g. (2) Diameter #10-32 unf X 1/4" in steel harden black >> B070 #10X1/4



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