



SOCKET SET SCREW CONE POINT INCH (UNC & UNF THREAD)

STEEL GRADE BLACK C45~ RATED

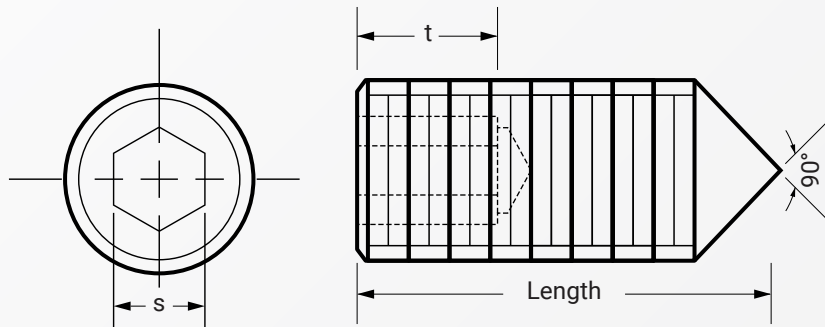
SF-B048 (UNC Series)
SF-B078 (UNF Series)

ANSI
ASME B18.3
ASTM F912

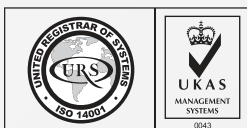
STEEL HARDEN

Rockwell C45~

BLACK



Dimension	threads per inch		s	t	Length
	UNRC	UNRF			
#2	56	64	.035	.035	from 1/16"
#4	40	48	.050	.075	from 1/8"
#5	40	44	.0625	.075	from 3/16"
#6	32	40	.0625	.075	from 1/8"
#8	32	36	.0781	.075	from 3/16"
#10	24	32	.0937	.105	from 3/16"
1/4	20	28	.125	.105	from 1/4"
5/16	18	24	.1562	.140	from 5/16"
3/8	16	24	.1875	.140	from 3/8"
1/2	13	20	.250	.210	from 1/2"



Above datas are for reference only
Angle 90 degree / 120 degree, at mfr. preference

Note:
B048 denotes Steel harden with Rockwell C45~ hardness | UNC Series
B078 denotes Steel harden with Rockwell C45~ hardness | UNF Series

Part number built example:

e.g. (1) Diameter 1/4-20 unc X 1/2" in steel harden black >>SF-B048 1/4X1/2
e.g. (2) Diameter 1/4-28 unf X 1/2" in steel harden black >>SF-B078 1/4X1/2



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