



SF-B155 Series

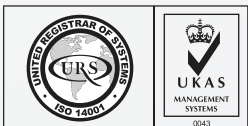
ANSI
ASME B18.3
ASTM F835~

STAINLESS STEEL 316

Rockwell B55~

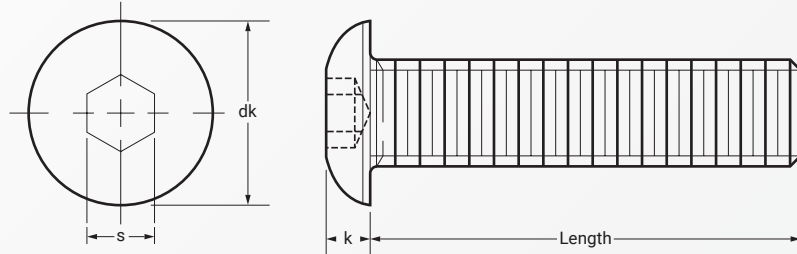


RoHS Directive Compliance



SOCKET BUTTON SCREW INCH (UNF THREAD)

STAINLESS STEEL 316 (B55~ RATED)



Dimension	threads per inch UNRF	dk	k	s	Length
#0	80	.114	.032	.035	From 1/8"
#1	72	.139	.039	.050	from 1/4"
#2	64	.164	.046	.050	from 1/16"
#3	56	.188	.052	.0625	from 1/8"
#4	48	.213	.059	.0625	from 1/8"
#5	44	.238	.066	.0781	from 3/16"
#6	40	.262	.073	.0781	from 1/8"
#8	36	.312	.087	.0937	from 1/8"
#10	32	.361	.101	.1250	from 3/16"
1/4	28	.437	.132	.1562	from 3/16"
5/16	24	.547	.166	.1875	from 1/4"
3/8	24	.656	.199	.2187	from 1/4"
1/2	20	.875	.265	.3125	from 1/2"
5/8	18	1.000	.331	.3750	from 3/4"

Above datas are for reference only

Note:
B155 denotes Stainless Steel 316 plain with Rockwell B55~ hardness in UNF series

Part number built example:

e.g. (1) Diameter 1/2-20 X 1-1/2" in stainless steel 316 » B155 1/2X1-1/2
e.g. (2) Diameter 5/16-24 X 1-1/2" in stainless steel 316 » B155 5/16X1-1/2



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